DECLARATION AND POWER OF STTORNEY FOR U.S. PATENT APPLICATION

() Original () Supplemental () Substitute ♥ PCT () Design

As a below named inventor, I hereby declare that: my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

(derived from PC	ontinuous, horizontal casting of n		
of which is described and	l claimed in:		
() the attached specifica	tion, or		
() the specification in th	e application Serial No	filed	;
	ts through		
(x) the specification in Ir	ternational Application No. PCT	/ NO00/00221 , filed <u>June</u>	26, 2000, and as amended
	(if applicable).		
		ontent of the above-identifie	d specification, including the claim
as amended by any ame	ndment(s) referred to above.		

I acknowledge my duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, 1.56.

I hereby claim priority benefits under Title 35, United States Code, '119 (and '172 if this application is for a Design) of any application(s) for patent or inventor's certificate listed below and have also identified below any application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

COUNTRY	APPLICATION NO.	DATE OF FILING	PRIORITY CLAIMED
Norway	19993157	June 25, 1999	Yes

I hereby claim the benefit under Title 35, United States Code '120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code '112, I acknowledge the duty to disclose information material to patentability as defined in Title 37, Code of Federal Regulations, '1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

APPLICATION SERIAL NO.	U.S. FILING DATE	STATUS: PATENTED, PENDING, ABANDONED

And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Michael S. Huppert, Reg. No. 40,268, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from _______, as to any action to be taken in the U.S. Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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6th Inventor ______ Date ______

7th Inventor ______ Date _____

The above application may be more particularly identified as follows:

U.S. Application Serial No. 10/018,174 Filing Date December 18, 2001

Applicant Reference Number P99048 SvH: AMH Atty Docket No. 2001-1826A

Title of Invention EQUIPMENT FOR CONTINUOUS, HORIZONTAL CASTING OF METAL